

PIUSI

*Fluid Handling
Innovation*

EASY OIL



**MADE
IN
ITALY**

Istruzioni per l'uso e manutenzione

IT

Instructions for use and maintenance

EN

BULLETIN MO656 ITEN_01

ENGLISH

EN

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BULLETIN MO656

1 GENERAL WARNINGS

Warnings

To ensure operator safety and to protect the dispensing system from potential damage, workers must be fully acquainted with this instruction manual before attempting to operate the dispensing system.

Symbols used in the manual

The following symbols will be used throughout the manual to highlight safety information and precautions of particular importance:



ATTENTION

This symbol indicates safe working practices for operators and/or potentially exposed persons.



WARNING

This symbol indicates that there is risk of damage to the equipment and/or its components.



NOTE

This symbol indicates useful information.

Manual preservation

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2 GENERAL SAFETY WARNINGS

2.1 INDICATIONS OF DANGER FOR THE PERSON (WARNING)

- do not modify or tamper with the product
 - do not use the product with pressures higher than those foreseen by the operating conditions
 - prevent contact between the treated fluid, skin and eyes.
 - do not use the product with flammable liquids
 - do not use the product with corrosive liquids
 - The operator must use personal protective equipment during use, handling, any maintenance and disposal.
 - gloves resistant to chemical and thermal attack
 - protective face mask
 - safety goggles
- For specific information, always refer to the fluid MSDS.

2.2 HAZARD STATEMENTS FOR THE PRODUCT (CAUTION)

- do not use the product for uses other than those intended
- do not use the product exposing it to atmospheric agents such as rain and ice
- do not use the gun without liquid

3 PRODUCT DESCRIPTION

PIUSI EASY OIL is a manual nozzle suitable for dispensing a wide range of oils.



EN

3.1 INTENDED USE

The product is suitable for dispensing fluids with the characteristics described below

3.1.1 Fluids allowed

Oli lubrificanti e idraulici
Viscosità: fino a 1500 cSt
Temperatura fluido: 0...60°C

3.1.2 Fluids not allowed

**FLUIDS NON
PERMITTED
AND
RELATED
DANGERS**

- | | |
|--------------------------------------|-----------------------------|
| - Gasoline | - Fire - explosion |
| - Inflammable liquids with pm < 55°C | - Fire - explosion |
| - Water | - Oxidation |
| - Antifreeze | - Oxidation |
| - Food liquids | - Contamination of the same |
| - Corrosive chemical products | - Corrosion |
| | - injury to persons |
| - Solvents | - Fire - explosion |
| | - Damage to gasket seals |

4 OPERATING CONDITIONS AND PERFORMANCE

Temperature	Ambient temperature
Relative humidity	max. 90%
Flow rate	30 l/min
Pmax	70 bar

5 ASSEMBLY

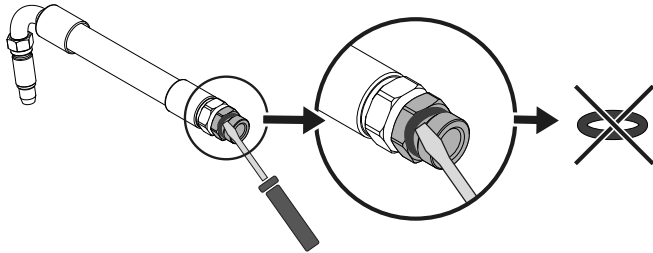
Apply thread sealant to the male threads of the spout.
Install the spout. Tighten firmly.

NOTE

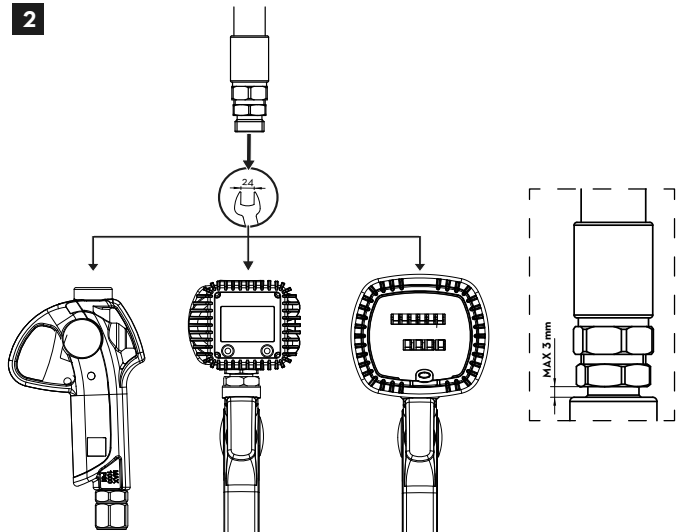


To install the spout, remove the gasket from it and proceed with the installation.
(see diagram below)

1



2



6 USE AND VERIFICATIONS

NOTE



Perform the following procedures to allow the pump to begin the cycle.
Adjust the amount of air to the pump with pressure regulator.
If the valve leaks at any time, refer to the troubleshooting table.

- 1 Point the gun into a suitable container to hold the dispensed fluid.
- 2 Allow the pump to prime fluid to the control valve.
- The control valve must not show leaks or dispense fluid.
- 3 Operate the gun lever assembly several times.
- The fluid should flow once the air has been eliminated.

With the lever in the released position, no fluid should come out of the spout.
To lock the handle, press the lever, press the stop button and release the lever.
To release the latch, press and release the lever.
If fluid leaks, refer to the troubleshooting table.
The drip valve opens automatically during delivery.

Z

7 MAINTENANCE

Safety instructions

During maintenance, the use of personal protective equipment (PPE) is compulsory.
In any case always bear in mind the following basic recommendations for a good functioning of the product

- Don't hit the control handle if it doesn't work.
- Refer to the troubleshooting guide or return the unit to the nearest authorized service center.
- Do not point the nozzle towards the body.
- Do not exceed the rated pressure of any component installed in the system.
- Check all hoses for signs of wear, leaks, or loose fittings before each use.
- Tighten all joints regularly.
- Disconnect the air supply from the oil pump before attempting any repair or maintenance.
- Release the line pressure by squeezing the lever on the control handle
- Failure to do so can result in death or serious injury.

**Authorised maintenance personnel
ONCE A WEEK:**

All maintenance must be performed by qualified personnel. Tampering can lead to performance degradation, danger to persons and/or property and may result in the warranty being voided.

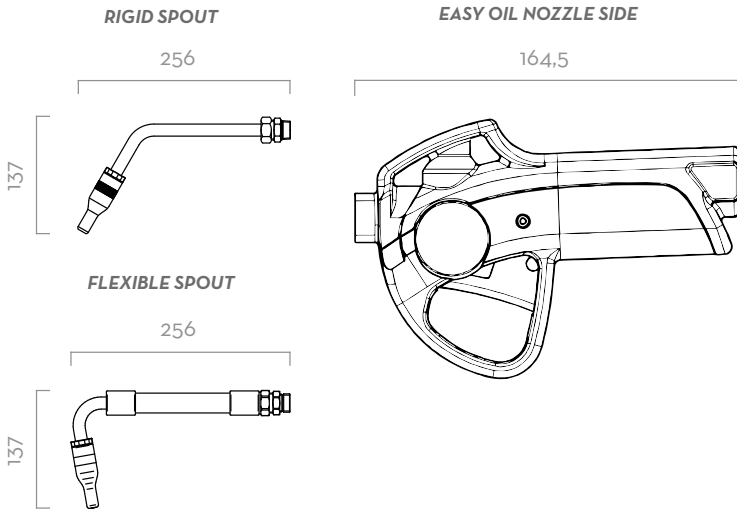
Check that the pipe joints are not loose, to avoid any leaks.

8 PROBLEMS AND SOLUTIONS

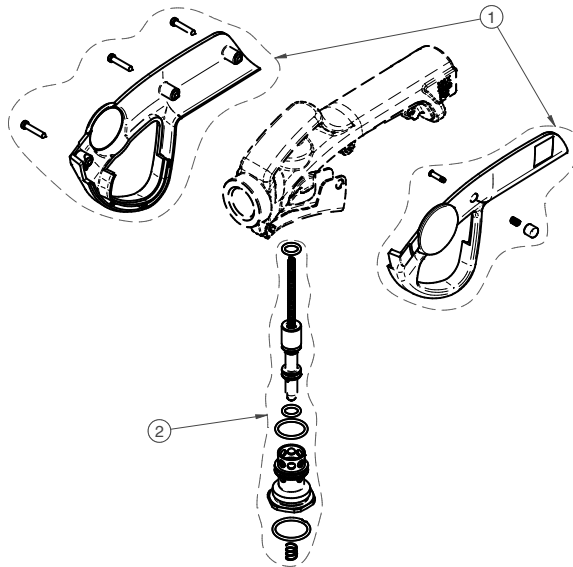
For any problem, it is good practice to contact the nearest authorized service center in your area.

PROBLEM	POSSIBLE CAUSE	CORRECTIVE ACTION
Fluid flow does not stop	1. Presence of impurities on the valve gasket	1. Disassemble, clean and inspect the lever seat. Check the mating surfaces and replace the seals if necessary. Identify and eliminate the source of impurities
	2. Valve gasket worn or damaged	2. Replace the valve gasket.
Loss from the spout	1. Gun not closed	1. Close the gun
	2. Damaged gun	2. Replace the gun
Leaks from the junction points	1. Insufficient initial tightening	1. Tighten the leaking connection
	2. Missing or inadequate thread sealant	2. Apply thread sealant * to the male pipe threads.

9 DIMENSIONS



10 EXPLODED VIEW OF SPARE PARTS



Position	Description
1	EASY OIL HALF-SHELL KIT
2	VALVE + SPRING GROUP

11 DEMOLITION AND DISPOSAL

Foreword

If the system needs to be disposed, the parts which make it up must be delivered to companies that specialize in the recycling and disposal of industrial waste and, in particular:

Disposing of packing materials

The packaging consists of biodegradable cardboard which can be delivered to companies for normal recycling of cellulose.

Metal Parts Disposal

Metal parts, whether paint-finished or in stainless steel, can be consigned to scrap metal collectors.

Disposal of electric and electronic components

These must be disposed of by companies that specialize in the disposal of electronic components, in accordance with the indications of directive 2012/19/EU (see text of directive below).

Miscellaneous parts disposal

Other components, such as pipes, rubber gaskets, plastic parts and wires, must be disposed of by companies specialising in the disposal of industrial waste.

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11 DEMOLITION AND DISPOSAL
12 TECHNICAL DATA

1 DECLARATION OF CONFORMITY

The undersigned: PIUSI S.p.A. Via Pasinetti, 10 - I.C.M. - Z.I. Rangovino 46029 Suzzara - Mantova - Italia

Hereby states under its own responsibility, that the equipment described below: Description - Meter Model: K400 Serial number: refer to Lot Number shown on CE plate affixed to product Year of manufacture: refer to the year of production shown on the CE plate affixed to the product is in conformity with the legal provisions indicated in the directives:

Suzzara, 20/04/2016 Otto Varini legal representative

2 GENERAL WARNINGS

Warnings To ensure operator safety and to protect the dispensing system from potential damage, workers must be fully acquainted with this instruction manual before attempting to operate the dispensing system.

Symbols used in the manual This symbol indicates safe working practices for operators and/or potentially exposed persons.

WARNING This symbol indicates that there is risk of damage to the equipment and/or its components.

Manual prescription

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3 SAFETY INSTRUCTIONS

3.1 SAFETY WARNINGS

ATTENTION You must avoid any contact between the electrical power supply and the fluid that needs to be FILTERED.

Before any checks or maintenance work are carried out, disconnect the power source.

To help prevent fire and explosion: Use equipment only in well ventilated areas.

Do not plug or unplug power cords or turn lights on or off when flammable fumes are present.

Do not operate the unit when fatigued or under the influence of drugs or alcohol.

Do not leave the work area while equipment is energized or under pressure.

Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.

Read MSDS to know the specific hazards of the fluids you are using. Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.

Prolonged contact with the treated product may cause skin irritation always wear protective gloves during dispensing.

3.2 FIRST AID RULES

Disconnect the power source, or use a dry insulator to protect yourself while you move the injured person away from any electrical conductor. Avoid touching the injured person with your bare hands until he is far away from any conductor.

When operating the system and in particular during refuelling, do not smoke and do not use open flame.

SMOKING PROHIBITED

3.3 GENERAL SAFETY RULES

Essential protective equipment characteristics Wear protective equipment that is suited to the operations that need to be performed, resistant to cleaning products.

Personal protective equipment that must be worn Wear the following personal protective equipment during handling and installation: Safety shoes.

Close-fitting clothing; Protective gloves; Safety goggles; Instruction manual

Protective equipment

3.4 PACKAGING

FOREWORD K400 COMES PACKED IN A CARDBOARD BOX WITH A LABEL INDICATING THE FOLLOWING DATA:

- 1- contents of the package
2- weight of the contents
3- description of the product

3.5 PACKAGE CONTENTS/PRE-INSPECTION

FOREWORD To open the packaging, use a pair of scissors or a cutter, being careful not to damage the dispensing system or its components.

NOTE In the event that one or more of the components described below are missing from inside the package, please contact PIUSI technical support.

WARNING Check that the data on the plate correspond to the desired specifications. In the event of any anomaly, contact the supplier immediately, indicating the nature of the defects. Do not use equipment which you suspect might not be safe.

4 KNOWLEDGE K400

FOREWORD METER is an electronic digital meter featuring an oval-gear measuring system, designed for easy and precise measurement of oils, diesel, rapeseed and antifreeze.

The fluid, by flowing through the appliance, rotates the gears which, during their rotation, transfer "volume units" of fluid. The exact measurement of the dispensed fluid is done by counting the number of rotations made by the gears and consequently the number of transferred "volume units".

The METER features a non-volatile memory for storing the dispensing data, even in the event of a complete power break for long periods.

OPERATIONAL MODE The METER features two numerical registers and various indicators displayed to the user only when the applicable function so requires.

K400 components 1- LCD display 2- RESET button 3- Measurement chamber 4- CAL button 5- Battery housing

This manual indicates useful information. This manual should be complete and legible throughout. It should remain available to end users and specialist installation and maintenance technicians for consultation at any time.

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4.1 LCD DISPLAY (ONLY METER VERSION)

FOREWORD The "LCD" of the METER features two numerical registers and various indicators displayed to the user only when the applicable function so requires.

1 Partial register (5 figures with moving comma FROM 01 to 99999) indicating the volume dispensed since the reset button was last pressed

2 Indication of battery charge

3 Indication of calibration mode

24s register (6 figures with moving comma FROM 01 to 999999) that can indicate two types of data: 4.1. General Total that cannot be reset (TOTAL) 4.2. Resettable total (Reset TOTAL)

5 Indication of total multiplication factor (x10 / x100)

Indication of unit of measurement of Totals: L=Litres Lt=Litres Gal=Gallons

Indication of unit of measurement of Partial: Qts=Quarts Pts=Pints Gal=Gallons Lt=Litres

Measurement Chamber The measurement chamber is located in the lower part of the instrument. It features a threaded inlet and outlet. The cover on the bottom part provides access to the measurement mechanism for any cleaning operations.

Inside the measurement chamber are the oval gears which, on turning, generate electrical pulses which are processed by the microprocessor-controlled electronic board.

By applying a suitable calibration factor (meaning a "weight" associated with each pulse), the microprocessor translates the sets generated by the "fluid volume" rotation expressed in the units of measurement displayed on the partial and total registers of the LCD. All the meters are factory set with a calibration factor called FACTORY K FACTOR equal to 1000.

For best meter performance - adapting this to the intrinsic characteristics of the fluid to be measured - the instrument can be "calibrated". It is possible to return to factory calibration at any time.

The METER is powered by two standard type 1.5 V batteries (size N). The battery housing is closed by a threaded watertight cap that can be easily removed for quick battery change.

4.2 USERS BUTTONS

FOREWORD The METER features two buttons (RESET and CAL) which individually perform two main functions and, together, other secondary functions.

MAIN FUNCTIONS: PRIMARY FUNCTIONS: SECONDARY FUNCTIONS: LEGEND: CALIBRATE MEANS PERFORMING ACTIONS ON THE METER KEYS. BELOW IS THE LEGEND OF THE SYMBOLS USED TO DESCRIBE THE ACTIONS TO BE PERFORMED.



5 INSTALLATION

FOREWORD The METER features a 1-inch inlet and outlet, threaded and perpendicular, and has been designed to be installed in any position, both as fixed in-line installation and as moving installation on a dispensing nozzle.

ATTENTION Make sure the threaded connections do not interfere with the inside of the measurement chamber causing the gears to seize.

METER does not have a fixed direction of flow and both inlets can be used as inlet and outlet. Make sure a filter with adequate filtering capacity is always fitted either at meter inlet or at the entrance of the line on which the meter is fitted.

For installations on system, position K400 so that the battery housing can be easily reached. The rubber protection is an integral part of the product. Be sure of its presence and its good conditions.

6 DAILY USE

FOREWORD The only operations that need to be done for daily use are partial and/or resettable total register resetting. The user should use only the dispensing system of K400. Occasionally the meter may need to be configured or calibrated. To do so, please refer to the relevant chapters.

Below are the two typical normal operation displays. One display page shows the partial and reset total registers. The other shows the partial and general total. Switchover from resettable total to general total display is automatic and tied to phases and times that are in a factory set and cannot be changed.



The Partial register positioned in the top part of the display indicates the quantity dispensed since the RESET key was last pressed. The RESET Total register, positioned in the lower part of the display, indicates the quantity dispensed since the last RESET total resetting. The RESET Total cannot be reset until the Partial has been reset, while vice versa, the Partial can always be reset without resetting the RESET Total.

The General TOTAL register (Total) can never be reset by the user. It continues to rise for the entire operating life of the meter. The register of the two Totals can be the same as the Partial or else different according to the factory or user settings.

The General TOTAL register (Total) can never be reset by the user. It continues to rise for the entire operating life of the meter. The register of the two Totals (Reset Total and Total) share the same area and digits of the display. For this reason, the two totals will never be visible at the same time, but will always be displayed alternately.

The General Total (Total) is shown during Meter Standby. The Reset Total is shown: - At the end of a Partial reset for a certain time (a few seconds) which, during their rotation, transfer "volume units" of fluid. The exact measurement of the dispensed fluid is done by counting the number of rotations made by the gears and consequently the number of transferred "volume units".

The METER features a non-volatile memory for storing the dispensing data, even in the event of a complete power break for long periods.

NOTE

6 digits are available for Totals, plus two icons x 10 / x100. The increment sequence is the following: 0.0 - 99999.9 - 999999 - 100000.0 - 10 - 999999 x 10 - 100000 x 100 - 999999 x 100

6.1 DISPENSING IN NORMAL MODE

FOREWORD Normal mode is the standard dispensing. While the count is made, the partial and resettable total are displayed at the same time (reset total).

WARNING Should one of the keys be accidentally pressed during dispensing, this will have no effect.

STAND BY A few seconds after dispensing has ended, on the lower register, the display switches to Standby. The word total reset above the word total disappears, and the reset total is replaced by the general total. This situation is called standby and remains stable until the user operates the K400 again.

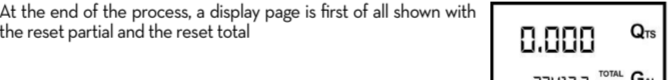


6.1.1 PARTIAL RESET (NORMAL MODE)

The partial register can be reset by pressing the reset key when the meter is in standby, meaning when the display screen shows the word "TOTAL".



After pressing the reset key, during reset, the display screen first of all shows all the lit-up digits and then the digits that are not lit up.



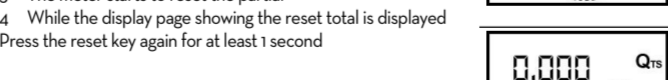
At the end of the process, a display page is first of all shown with the reset partial and the reset total.



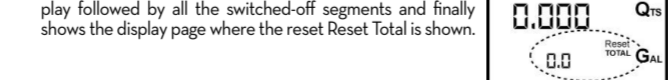
and, after a few moments, the reset total is replaced by the non resettable total.

6.1.2 RESETTING THE RESET TOTAL The reset total resetting operation can only be performed after resetting the partial register. The reset total can in fact be reset by pressing the reset key at length while the display screen shows reset total as on the following display page.

Schematically, the steps to be taken are: 1 Wait for the display to show normal standby display page (with total only displayed) 2 Press the reset key quickly 3 The meter starts to reset the partial 4 While the display page showing the reset total is displayed Press the reset key again for at least 1 second



5 The display screen again shows all the segments of the display followed by all the switched-off segments and finally shows the display page where the reset Reset Total is shown.



7 CALIBRATION

FOREWORD METER is supplied with a factory calibration that ensures precise measuring in most operating conditions. Nevertheless, when operating close to extreme conditions, such as for instance, with fluids close to acceptable range extremes (such as low viscosity antifreeze or high-viscosity oils for gearboxes).

Make sure dispensing is correctly finished before performing this operation. To calibrate the Meter, the value indicated by the partial total register (example 9800) must be forced to the real value marked on the graduated sample container. In the bottom left part of the display an arrow appears (upwards and downwards), that shows the direction (increase or decrease) of the value change displayed when the following operations 6 to 7 are performed.

When operating close to extreme use or flow rate conditions (close to minimum or maximum acceptable values), an on-the-spot calibration may be required to suit the real conditions in which the K400 is required to operate.

7.1 DEFINITIONS

Multiplication factor applied by the system to the electrical pulses received, to transform these into measured fluid units.

Factory-set default factor. It is equal to 1000. This calibration factor ensures most precision in the following operating conditions: Fluid motor oil type 10W50 Temperature: 20°C Flow rate: 1-30 ltr/min Even after any changes have been made by the user, the factory k factor can be restored by means of a simple procedure.

Customized calibration factor, meaning modified by calibration.

7.2 CALIBRATION MODE

Why calibrate? 1 Display the currently used calibration factor. 2 Return to factory calibration (Factory K Factor) after a previous calibration by the user 3 Change the calibration factor using one of the two previously indicated procedures.

2 procedures are available for changing the Calibration Factor: 1 In-Field Calibration, performed by means of a dispensing operation 2 Direct Calibration, performed by directly changing the calibration factor

In calibration mode, the partial and total dispensed quantities indicated on the display screen take on different meanings according to the calibration procedure phase. In calibration mode, the K400 cannot be used for normal dispensing operations. In "Calibration" mode, the totals are not increased.

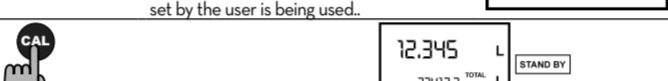
The K400 features a non-volatile memory that keeps the data concerning calibration and total dispensed quantity stored for an indefinite time, even in the case of a long power break; after changing the batteries, calibration need not be repeated.

7.2.1 DISPLAY OF CURRENT CALIBRATION FACTOR AND RESTORING FACTORY FACTOR.

By pressing the CAL key while the appliance is in Standby, the display page appears showing the current calibration factor. If no calibration has ever been performed or the factory setting has been restored after previous calibrations, the following display page will appear: The word "Fact" abbreviation for "factory" shows that the factory calibration factor is being used.

If, on the other hand, calibrations have been made by the user, the display page will appear showing the currently used calibration factor (in our example 0.998).

The word "user" indicates a calibration factor set by the user is being used.



The flow chart alongside shows the switchover logic from one display page to another. In this condition, the Reset key permits switching from the user factor to factory factor. To confirm the choice of calibration factor, quickly press CAL while "User" or "Fact" are displayed.

After the restart cycle, the K400 uses the calibration factor that has just been confirmed.



ATTENTION When the Factory Factor is confirmed, the old User factor is deleted from the memory.

7.2.2 IN-FIELD CALIBRATION

FOREWORD This procedure calls for the fluid to be dispensed into a graduated sample container in real operating conditions (Flow rate, viscosity, etc.) requiring maximum precision.

ATTENTION For correct K400 calibration, it is most important to: 1 When the Factory Factor is confirmed, the old User factor is deleted from the memory 2 Use a precise Sample Container with a capacity of not less than 5 litres, featuring an accurate graduated indicator 3 Ensure calibration dispensing is done at a constant flow rate equivalent to that of normal use, until the container is full 4 Not reduce the flow rate to reach the graduated area of the container during the final dispensing stage (the correct method during the final stages of sample container filling consists in making short top-ups at normal operation flow rate.) 5 After dispensing, wait a few minutes to make sure any air bubbles are eliminated from the sample container; only read the Real value at the end of this stage, during which the level in the container could drop 6 Carefully follow the procedure indicated below.

7.2.2.1 IN-FIELD CALIBRATION PROCEDURE ACTION 1 NONE Meter in Standby DISPLAY 12.345 L 13% Frct

2 LONG CAL KEY KEYING The Meter enters calibration mode, shows "CAL" and displays the calibration factor in use instead of the partial. The words "Fact" and "USER" indicate which of the two factors (factory or user) is currently in use. IMPORTANT: From now on, the indicated factor will become the calibration factor used by the Meter and will continue to remain such even after a battery change.

3 LONG RESET KEY KEYING The Meter shows "CAL" and the zero partial total. IMPORTANT: From now on, the indicated factor will become the calibration factor used by the Meter and will continue to remain such even after a battery change.

4 NO OPERATION At the end of the calculation, the new USER K FACTOR is shown for a few seconds, after which the restart cycle is repeated to finally achieve standby condition.

5 SHORT RESET KEY KEYING Changes the direction of the arrow. The operation can be repeated to alternate the direction of the arrow.

6 SHORT/LONG CAL KEY KEYING The indicated value changes in the direction indicated by the arrow one unit for every short CAL key keying - continually if the CAL key is kept pressed. The speed increase rises by keeping the key pressed. If the desired value is exceeded, repeat the operation from point (6).

7 LONG RESET KEY KEYING The Meter is informed that the calibration procedure is finished. Before performing this operation, make sure the INDICATED value fits the real value.

8 NO OPERATION At the end of the calculation, the new USER K FACTOR is shown for a few seconds, after which the restart cycle is repeated to finally achieve standby condition.

9 NO OPERATION The Meter stores the new work calibration factor and is ready to begin dispensing, using the USER K FACTOR that has just been changed.

10 NO OPERATION The Meter stores the new work calibration factor and is ready to begin dispensing, using the USER K FACTOR that has just been changed.

5 DISPENSING INTO SAMPLE CONTAINER Without pressing any key, start dispensing into the sample container.

Dispensing can be interrupted and started again at will. Continue dispensing until the level of the fluid in the sample container has reached the graduated area. There is no need to reach a preset quantity.



5 SHORT RESET KEY KEYING The Meter is informed that the calibration dispensing operation is finished. Make sure dispensing is correctly finished before performing this operation. To calibrate the Meter, the value indicated by the partial total register (example 9800) must be forced to the real value marked on the graduated sample container. In the bottom left part of the display an arrow appears (upwards and downwards), that shows the direction (increase or decrease) of the value change displayed when the following operations 6 to 7 are performed.

By pressing the CAL key at length, the new settings will be stored. The METER will pass through the start cycle and will then be ready to dispense in the set units.

The Reset Total and Total registers will be automatically changed to the new unit of measurement. NO new calibration is required after changing the Unit of Measurement.

7.3 DIRECT MODIFICATION OF K FACTOR

If normal Meter operation shows a mean percentage error, this can be corrected by applying to the currently used calibration factor a correction of the same percentage. In this case, the percentage correction of the USER K FACTOR must be calculated by the operator in the following way:

New cal. Factor = Old Cal Factor * (100 - %E) / 100

EXAMPLE Error percentage found: 8% - 0.8% CURRENT calibration factor: 1000 New USER K FACTOR: 1000 * (100 - (-0.8) / 100) = 1000 * (100 + 0.8) / 100 = 1000.8

If the Meter indicates less than the real dispensed value (negative error) the new calibration factor must be higher than the old one as shown in the example. The opposite applies if the Meter shows more than the real dispensed value (positive error).

1 NONE "METER in Standby" DISPLAY 12.345 L 13% Frct

2 LONG CAL KEY KEYING Meter enters calibration mode, shows "CAL" and displays the calibration factor being used instead of the partial. The words "Fact" and "User" indicate which of the two factors (factory or user) is currently being used.

3 LONG RESET KEY KEYING The Meter shows "CAL" and the zero partial total. Meter is ready to perform in-field calibration by dispensing - see previous paragraph.

4 LONG RESET KEY KEYING The Meter shows "CAL" and the zero partial total. Meter is ready to perform in-field calibration by dispensing - see previous paragraph.

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9 NO OPERATION The Meter stores the new work calibration factor and is ready to begin dispensing, using the USER K FACTOR that has just been changed.

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11 NO OPERATION The Meter stores the new work calibration factor and is ready to begin dispensing, using the USER K FACTOR that has just been changed.

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9 MAINTENANCE

9.1 CHANGE BATTERY FOREWORD The METER has been designed to require a minimum amount of maintenance. The only maintenance jobs required are: - Battery change - necessary when the batteries have run down - Cleaning the measurement chamber. This may be necessary due to the particular nature of the dispensed fluid or due to the presence of solid particles following bad filtering. Use 2x1.5 V alkaline batteries size AAA

BATTERY REPLACEMENT WARNING K400 should be installed in a position allowing the batteries to be replaced without removing it from the system.

K400 features two low-battery alarm levels: 1 When the battery charge falls below the first level on the LCD, the fixed battery symbol appears. In this condition, K400 continues to operate correctly, but the fixed icon